

**X-Axis**

P2 = STEP  
P3 = DIR

**Z-Axis**

P6 = STEP  
P7 = DIR

**B-Axis**

P14 = Optional output  
P1 = Optional output

**Y-Axis**

P4 = STEP  
P5 = DIR

**A-Axis**

P8 = STEP  
P9 = DIR

**C-Axis**

P16 = Optional output  
P17 = Optional output

P14, P1, P16, P17

Can be used for any output

