

CNC MILLING SPINDLE KIT

1100W/ 2200W (3.0HP) / MAX. 6000RPM,
(BRUSHLESS MOTOR AND DRIVER, 220VAC)



Panel Control Parameter Settings

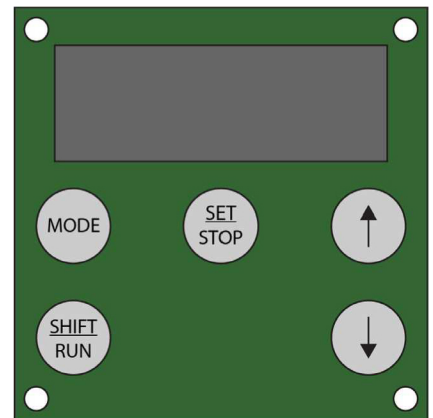
FN000 = D0012
FN001 = 1
FN010 = 36
FN147 = 1

Press "Mode" button 10 seconds to Set

Analog Control Parameter Settings

FN000 = d0005
FN001 = 0
FN010 = 3
FN220 = 520 (0-10v)
 1040 (0-5v)
FN147 = 0

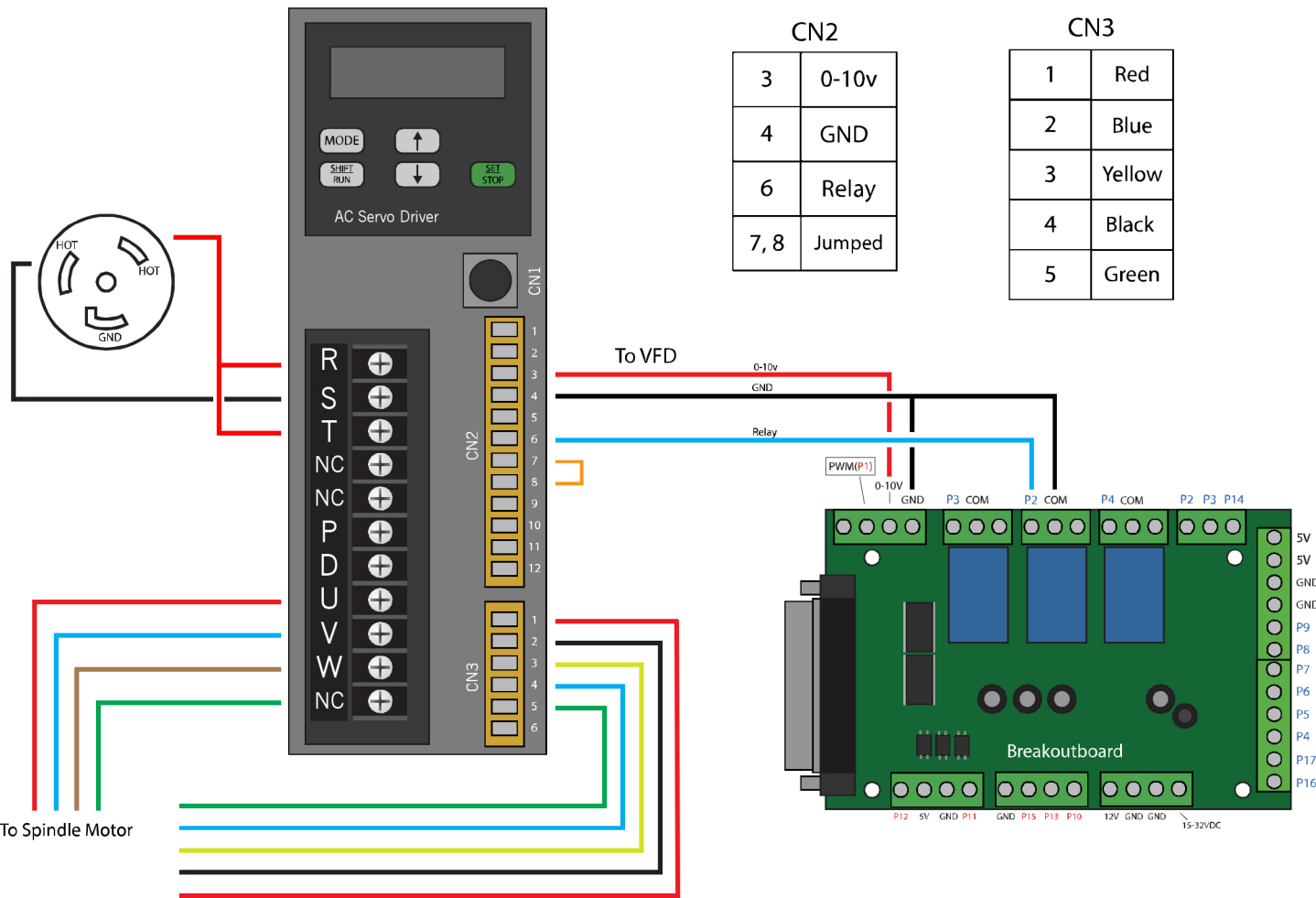
*Must restart after setting



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Wiring Diagram (2200W)



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Notes

Pressing MODE at anytime brings you to parameter options.

R & T is jumped together
One leg of 220v is assigned to R
Other leg of 220v is assigned to S

U, V, W are assigned to spindle power output.
U, V, W are interchangeable.

If spindle starts counter-clockwise when it should be turning clockwise, swap U & V.

Under Panel Control Setting

Pressing Shift/Run button - Starts motor

Pressing Set/Stop button - Stops motor